



Number: 195
Issue: 001
Date: 01 August 2006

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Machine Readable Identification, Rolls-Royce Naval Business.

For the attention of the Managing Director

Dear Sir or Madam,

Scope:

- All part number prefix (identified below) purchased for or on behalf of Rolls-Royce Naval Business - Gas Turbines.
 - BDA; BDC; BDD; BDE
 - DYM
 - JRA; JRB; JRC
 - RUA; RUB
 - WR
 - 47-;
 - 81-;
 - 91;
 - YM
- This document replaces a previous Notice to Suppliers (NTS177) on the same subject.

Background:

- Machine Readable Identification has been introduced in the Aerospace business (see NTS 166).
- NTS 177 was raised to clarify the application of Machine Readable Identification to part numbers supplied to the Rolls-Royce Naval Business.
- This NTS revises that clarification.

Requirements:

- Suppliers are advised that incorporation of Machine Readable Identification markings to part numbers carrying the above prefixes is NOT applicable at this time.
- Rolls-Royce will reflect this requirement within our part marking specifications (JES 131)
- Until the JES is suitably amended, this NTS permits suppliers to ship the above product to Rolls-Royce without concession action where Machine Readable identification markings are specified on the engineering drawing by way of the JES 131 specification.
- If necessary, further clarification can be obtained from the Rolls-Royce Purchasing Department placing the order.

Yours faithfully,
for Rolls-Royce plc.



David Pearson.
Director - Engineering & Technology
Naval Business.

Authorised by :



Tim R Jackson.
Supplier Development Executive
Marine Business.