

Rolls-Royce: JSF Serialization Guidelines

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NTS Number: 302
Issue 1
Date: October 2010

For the attention of the Managing Director and Quality Manager.

Dear Sir or Madam,

Scope / Applicability:

All suppliers in receipt of purchase orders from Rolls-Royce Corporation (USA) related to the Rolls-Royce JSF LiftFan program that reference EDI 304 serialization / traceability requirement,

Introduction:

The Rolls-Royce JSF LiftFan program has identified a need to further review supplier compliance to the requirements of part serialization (e.g., serial numbers), as assigned by suppliers.

The purpose of the EDI 304 spec noted on prints is to provide serialization and traceability requirements to our supply base. Suppliers who work with LiftFan prints (JSxxxxx) with this spec requirement noted must not supply their own serial numbers. These serial numbers must be requested from Rolls-Royce. LiftFan parts include components for the LiftFan, Clutch, Drive Shaft, and VAVBN modules.

This is necessary to ensure that there is no loss of traceability integrity or quality when assigning a serial number to a component.

Action Required:

All suppliers shall comply to the following:

- **Where serial numbers are required for "LiftFan" parts that have the EDI 304 print serialization / traceability requirement, these serial numbers must be requested from and issued by Rolls-Royce Corp. Under no circumstances are suppliers allowed to assign their own serial numbers for LiftFan parts with this print requirement.**

NTS Category Type:
Engineering / Technical

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