Notice to Suppliers



Trichloroethylene for Degreasing

Originator: Mike Satterlee NTS Number: 510

Job Title: Chief of Materials - Supply Chain Issue: 1

Business Unit: Materials Engineering Date: 15th August 2020

For the attention of the Managing Director and Quality Manager.

Scope/Applicability:

All Rolls-Royce plc suppliers within the European Economic Area and UK.

Dear Supply Partner,

Introduction

Trichloroethylene (CAS 79-01-6) is on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) Authorisation List and the sunset date for this substance passed on 21 April 2016. Since this date, it has been illegal to use trichloroethylene in the European Economic Area (EEA) or UK, unless a specific exemption applies or authorisation has been granted.

Action required

Blue Cube Germany Assets GmbH & Co. KG (application transferred from original Applicant: DOW DEUTSCHLAND ANLAGENGESELLSCHAFT mbH) were granted an authorisation (REACH/18/9/0) for use of trichloroethylene in industrial parts cleaning by vapour degreasing in closed systems where specific requirements (system of use-parameters) exist. This authorisation will expire on 21 October 2020 and the authorisation holder will not be renewing this authorisation.

This is a reminder that all suppliers working to RRP 51000 shall substantiate any substitute cleaning process per the requirements of that specification. Note that RPS128 has been superseded by RRP 51000 and all data cards/work instructions stating RPS128 have gained automatic approval to RRP 51000.

Production change shall be controlled in accordance with the requirements detailed in SABRe, section 8.5.1.3. Supplier changes to Engineering Controlled (EC) operations must have approval from a Rolls-Royce Designated Control Authority in accordance with RRES90000. Supplier changes to Manufacturing Engineering Controlled (MEC) operations do not require approval from a Rolls-Royce Designated Control Authority.

Where Rolls-Royce Designated Control Authority is needed, suppliers should contact Rolls-Royce to confirm the documentation required.

NTS Category:

Regulatory / Legislation

Authorised by:

Will Unsworth

Chief of Manufacturing Engineering

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