

Quality Clause 241003 - Bevel Gear Requirements (08/23/18)

- 1) Certificate of actual chemical and physical properties is required. Lapping certifications (bearing pattern tapes) with mounting distances are required. All certifications are to be emailed to RRNMI.Certs@Rolls-Royce.com with the purchase order (PO) and part number referenced in the email subject line in the following format: "Documentation for PO XXXXXXXXXXX, Part Number YYYYYYYYY". Documentation must be legible and of reproducible quality. Files cannot contain macros or executables.
- 2) All pinions and gears are to be packaged in wooden boxes by matched sets with the PO number, part number and set number.
- 3) Application of a preservative appropriate to protect pinion and gear while in storage for up to 3 years is required.
- 4) Supplier shall comply with the attached Spiral Gear Spec. A000S014912.