

Quality Clause 240901 - Weld Wire Certification, Commercial (08/23/18)

A certificate of conformance from the original weld wire manufacturer for each heat lot number is required.

Each heat lot of approved weld wire shall have a certificate reporting actual chemical and physical test properties. If actuals are not available then the weld wire manufacturer shall provide documentation certifying that the composition and quality of the weld wire conforms to those of the weld wire used in making the test pieces. Certification documentation must be traceable to the supplied weld wire. Certifying conformance solely to the Rolls-Royce part number is not acceptable.

Subject to US export requirements, certificates of conformance must be emailed to RRNMI.Certs@Rolls-Royce.com.

The purchase order (PO) number and part number shall be referenced in the email subject line in the following format: Report(s) for PO XXXXXXXXXXX, Part Number YYYYYYYYY.

Supplier emails with attached files must be less than 10 MB in size due to Rolls-Royce email system limitations. We recommend the email subject line format: "Report(s) for PO XXXXXXXXXXX, Part Number YYYYYYYYY 1st of X Emails" should multiple emails be required due to file size limitations.

Documentation (including hard copy or faxed documents when requested by Rolls-Royce) must be legible and of reproducible quality. Files cannot contain macros or executables. No hard copy certifications are required to accompany the shipment.