

Quality Clause 240802 - Material Identification Requirements (08/23/18)

Assemblies or individual units provided for this purchase order require traceability whether individual serial numbers or an assigned unit number if manufactured in a batch lot. This traceability is required on all quality documentation such as certificates of conformance, test results, dimensional and inspection logs, chemical and physical certs, etc. The Supplier must also label each unit or assembly with the unique identifying number and can determine the best method for marking the unit or assembly, whether stamping, etching, or with a label.

Suppliers may assign their own material traceability numbers or may contact Rolls Royce for assigned serial numbers at RRNMI.SerialNo@Rolls-Royce.com. Suppliers must have the following information available when requesting serial numbers from Rolls-Royce: material heat number (if applicable), quantity, Rolls-Royce purchase order number, drawing number, part name, and revision level.