

Quality Clause 240505 - Non-Destructive Testing Requirements (08/10/18)

All welds shall be inspected in accordance with the requirements of S9074-AR-GIB-010/278 unless otherwise specified on the drawing.

All non-destructive testing (NDT) personnel and procedures shall be qualified in accordance with the requirements of T9074-AS-GIB-010/271 unless otherwise specified on the drawing.

Acceptance criteria for the NDT of welds or as required by the drawing shall be per MIL-STD-2035A(SH) unless otherwise specified on the drawing.

Each Supplier or subtier Supplier shall have their own NDT procedures and supporting qualification records.

Copies of procedures used on this program must be submitted to the Rolls-Royce Quality Manager electronically to the following email address: RRNMI.Certs@Rolls-Royce.com. The email is to have the words "NDT Procedure" in the email subject line. Supplier emails must be less than 10 MB in size due to Rolls-Royce email system limitations. We recommend the email indicate "1st of X Emails" should multiple emails be required due to file size limitations. Documentation must be legible and of reproducible quality. Files cannot contain macros or executables.