

Quality Clause 240204 - Chemical & Physical Certs (08/08/18)

Subject to US Export Requirements, chemical and physical certification documentation must be emailed to RRNMI.Certs@Rolls-Royce.com.

The Rolls-Royce purchase order (PO) number and Rolls-Royce part number shall be referenced in the email subject line in the following format: "Report(s) for PO XXXXXXXXXXXX Part Number YYYYYYYYYY" or "Report(s) for PO XXXXXXXXXXXX, Multiple Part Numbers".

Actual chemical and physical values represented in the certification shall be from actual chemical and physical test reports of the ordered supplies in the "finished" condition.

Supplier emails with attached files must be less than 10 MB in size due to Rolls-Royce email system limitations. We recommend the email subject line format: "Report(s) for PO XXXXXXXXXXXX, Part Number YYYYYYYYYY 1st of X Emails" should multiple emails be required due to file size limitations. Documentation must be legible and of reproducible quality. Files cannot contain macros or executables.

Castings, forgings and other raw materials are to have the unique identifying heat number stamped or cast on each item. When not feasible or practical, the Supplier shall maintain a system to provide part ID and traceability.