

Notice to Suppliers



MRO SABRe issue 2

Originator: Stephen Brown
Job Title: Quality & HSE Manager – MRO Capability
Business Unit: Civil

NTS Number: 568
Issue: 1
Date: 1st March 2023

For the attention of Managing Director and Quality Manager

Scope/Applicability:

All Maintenance, Repair and Overhaul (MRO) Suppliers and Partners within Rolls-Royce Civil Aviation.

Dear Supply Partner,

Introduction:

This NTS follows on from NTS 546 that communicated SABRe MRO with the purpose to formally communicate the specific Rolls-Royce requirements and expectations to the Maintenance, Repair and Overhaul (MRO) external supply chain.

SABRe MRO issue 1 has now been published for nearly a year. In support of our continuous improvement activities we have taken feedback from stakeholders and are now able to communicate the release of SABRe MRO issue 2. This up issue is primarily in support of the change in the EASA Part 145 regulations in support of Safety Management System.

Improvements in SABRe MRO to issue 2 include:

- In support of the change in EASA Part 145 regulations, reference: 2021/1963 in support of Safety Management System.
- Hyperlinks included to the defined Policies within the Rolls-Royce Global Supplier Portal.
- Return to Part supplier type added to the Independent Quality Management System Approval / Certification Requirements table.
- Added out of scope, Trent 700 engines, modules and parts originating from Multi Tole Tanker Transport (MRTT) aircraft and Turboprop (TP) 400 suppliers.
- New requirement of A42-4 included.
- List of acronyms included.

Defence MRO activity remains out of scope of SABRe MRO who remain aligned to SABRe 3 for Defence MRO activities.

Communication of the release is via the Rolls-Royce Supplier Management Teams. The executive version will be published via the Rolls-Royce Global Supplier Portal.

Action Required:

Rolls-Royce Civil MRO Suppliers and Partners are required to:

- Review the SABRe MRO issue 2 requirements and feedback questions or final concerns/comments to the Rolls-Royce MRO SABRe focal point; Stephen Brown via Stephen.Brown6@Rolls-Royce.com or via your respective Supplier Management Team by 3rd April 2023.

- All feedback will be considered and hopefully answered / resolved ahead of the release date of 2nd May 2023. If any feedback causes the need to change the release date, this will be communicated via a further Notice To Supplier.
 - In the absence of feedback, on May 3rd 2023, MRO SABRe is considered accepted and released
- Assess your compliance to the “SABRe MRO” requirements using the update MRO SABRe self-assessment via the Global Supplier Portal and plan for compliance as of 2nd May 2023.
 - Your Rolls-Royce Supplier Quality Engineer / Manager will be in contact to discuss any identified gaps and areas for improvements.

NTS Category:
SABRe

Authorised by:
Rob Strachan
VP Quality, HSE and Compliance Monitoring
Overhaul Network