

Notice to Suppliers



Thermocouple Calibration - AMS2750F

Originator: Shaun Brewin
Job Title: Global Process Owner – Heat Treatment
Business Unit: Defense

NTS Number: 525
Issue: 1
Date: 16th January 2021

For the attention of the Quality Manager

Scope/Applicability:

Applicable to all heat treatment suppliers, internal and external, processing to Rolls-Royce Heat Treatment specifications, RRP 54000 and AMS2750.

Dear Supply Partner,

Introduction:

AMS2750 has been updated, resulting in differences in Thermocouple calibration requirements between revisions E and F.

Rolls-Royce recognizes that Thermocouples or Thermocouple wire with a valid calibration certificate in conformance to AMS2750 Revision E, which were procured and delivered before January 1st, 2021, are acceptable for use for Rolls-Royce product provided they meet the new tolerances required in Rev F. Any Thermocouples or Thermocouple wire that is calibrated and procured or delivered on or after January 1st, 2021, must be calibrated and certified to AMS2750 Revision F.

Action Required:

Confirm whether Thermocouples or Thermocouple wire delivered prior to January 1st 2021 conform to the calibration requirements of AMS2750 Rev. F. Any Thermocouples or Thermocouple wire which does not meet these requirements shall be controlled such that they cannot be used to process Rolls-Royce product. Records of this activity are to be recorded and maintained in accordance with your Quality Management System. Ensure Thermocouples or Thermocouple wire delivered on or after January 1st 2021 have been released in accordance with AMS2750 Rev. F.

NTS Category:

Engineering / Technical

Authorised by:

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