

# Notice to Suppliers



## RRES 90000 Engineering Control of Production Source and Method Update

**Originator:** Dave Hale  
**Job Title:** Chief of ME External Supply Chain  
**Business Unit:** Central Manufacturing Engineering

**NTS Number:** 474  
**Issue:** 1  
**Date:** 19<sup>th</sup> October 2019

For the attention of the Quality Manager

**Dear Sir or Madam,**

### **Scope/Applicability:**

To suppliers of product for Rolls-Royce Civil and Defence Aerospace.

### **Introduction:**

As part of our ongoing simplification programme, improvements are being made to the way we manage changes for RRES 90000 controlled parts. We are moving to an improved Method Verification Approval (MVA) form for controlling change to Fixed Process Documents (FPDs).

Guidance is available in the RRES 90000 Engineering Control of Production Source & Method guidance pack which is located in the [Forms, Briefs and Guidance](#) in SABRe.

From the 1<sup>st</sup> January 2020 all RRES 90000 controlled changes must be completed using the new MVA form. Changes initiated before this date that are still open will continue to be reviewed through the existing Fixed Process Approval form.

The next phase of the simplification programme is to digitise the change through a Net-Inspect™ application which will be subject to a further communication.

### **Action Required:**

In order to prepare for this change please can you:

- Familiarise yourself with the guidance material and MVA form
- Work with your local Rolls-Royce contact to guide you through the change
- If you would like to familiarise yourself with the process ahead of the mandated date then you may submit new changes using the new form

### **NTS Category:**

SABRe

### **Authorised by:**

Mark Bathurst  
Manufacturing Engineer - Process Lead