

Maintenance Repair and Overhaul (MRO) supply chain Nadcap requirements

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Issue: 1
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For the attention of the Managing Director and Quality Manager.

Dear Sir or Madam,

Scope/Applicability:

This NTS clarifies the Nadcap requirements for Rolls-Royce Maintenance, Repair and Overhaul (MRO) suppliers (formerly Gas Turbine Services Repair and Overhaul suppliers), as detailed in SABRe. The requirement is applicable to all suppliers performing special processes covered by Nadcap when overhauling and repairing aerospace products for Rolls-Royce. Wherever the term “suppliers” is used in this NTS, it also refers to any applicable sub-tier suppliers. This NTS is released in addition to previous NTS’ (NTS319 & NTS339).

Introduction:

SABRe Edition 2, sub-clause A1.1 defines the requirement for suppliers performing special processes on Rolls-Royce aerospace products to hold Nadcap accreditation in accordance with Manufacturing Laboratories Catalogue (MLC) 127. Two previous notices (NTS319 & NTS339) communicated a phased implementation, ending in August 2014, for Non-destructive Testing (NDT), Heat Treatment, Coatings and Chemical Processing (including Paint) Nadcap commodities. The implementation date for these commodities is still valid.

As achievement of Nadcap accreditation has now moved from the implementation phase to fall in-line with basic SABRe requirements, all other processes listed in MLC127 are now applicable. Therefore, Surface Enhancement and Welding commodities are now also included in the scope.

Note: Access to MLC127 can be gained by following the Standards & Specifications link in the ‘Supplier documents’ section of the [Global Supplier Portal](#).

Action Required:

Rolls-Royce MRO suppliers are to include all commodities listed in MLC127 within their Nadcap implementation plans. It is expected that suppliers will commit their plans for achievement of Nadcap for any additional commodities by 31st July 2014, with achievement of these by 31st December 2015.

NTS Category:

Quality

Authorised by:

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