

Rolls-Royce: Engineering Specification Requirements

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For the attention of the Managing Director and Quality Manager.

Dear Sir or Madam,

Scope:

All Rolls-Royce engineering definition including relaxations to cast material MSRR specification mechanical and chemical testing requirements.

Applicability:

All Gas Turbine supply chain

Introduction:

It has become evident that there are a number of relaxations to engineering specifications that have been agreed with suppliers over a period of time, but which were not granted via approved routes. For all Rolls-Royce designed components the Engineering Drawing and relevant specification states the delivery configuration of the component, with any waiver being granted via an approved Concession / Production Permit or DAR. For mechanical and chemical testing all requirements must be granted via the current RSR (Request For Relaxation Of Specification Requirements) system.

Action Required:

This NTS is notification that any such non-formal approved relaxations are withdrawn from the issue of this letter. For Rolls-Royce designed components you must revert back to the Engineering Drawing and relevant specifications. For mechanical and/or chemical testing requirements granted via documentation other than a formal serialised RSR you should revert to testing in accordance with the MSRR specification requirements. All suppliers must notify Rolls-Royce where they have informal agreements and raise the relevant documentation to ensure compliance to the Engineering Drawing. If you are unsure or have a relaxation granted via any other form of documentation (e.g. a memo) contact your allocated ME Purchase or Technical Surveillance Metallurgist. They will assist you in providing the evidence to re-gain the relaxation.

NTS Category Type:

Engineering Technical

Authorised by:

Ian Fifoot

Chief Manufacturing Engineer - Purchase