

# Notice to Suppliers



## RRES 90009 REV R for Tooling Design Supplier Partners

**Originator:** Sandra Wrobel

**Job Title:** Chief of Internal & Supplier Quality - Audit & Compliance (Group ET&S)

**Business Unit:** ET&S / Engineering Quality

**NTS Number:** NTS 654

**Issue:** 1

**Date:** June 2026

*For the attention of Engineering/Quality Managers*

**Scope/Applicability:** All Rolls-Royce Tooling Design suppliers/partners who are contracted to supply Design & Development Activities in accordance with SABRe.

### Dear Supply Partner,

According to [NTS653](#) RRES 90009 has been updated to Revision R to incorporate changes for suppliers to all Rolls-Royce Businesses who work in accordance with SABRe.

Tooling Design requirements from former RRES90059 have been included into RRES 90009 as Supplier Type K. RRES 90059 will be withdrawn / superseded with RRES 90009.

We have added an individual [Trainings Pack for Tooling Design Supplier \(RRES 90009 Supplier Type K\)](#) onto the Global supplier Portal. This will support suppliers to ensure their Design Management Systems meet the requirements within the specification.

Rolls-Royce Audits on Tooling Design Supplier will take the new requirements of RRES 90009 Supplier Type K into account from November 2026 onwards.

### Action Required:

- All Suppliers within the Scope/Applicability above should access the new revision via the Global Supplier Portal and familiarise themselves with the changes to ensure their Design Management Systems meet the requirements within the specification.
- Any questions or concerns regarding access to this specification or its applicability should be forwarded to your usual Rolls-Royce point of contact.

### NTS Category:

Engineering/Technical

### Authorised by:

Gary Austin  
Head of Engineering Quality