

Notice to Suppliers



SABRe: Publication of SABRe OE Revision 4.2

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Job Title: Quality Manager – Capability
Business Unit: Quality

NTS Number: NTS 651
Issue: 1
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For the attention of the Managing Director and Quality Manager:

Scope/Applicability:

This NTS applies to all Suppliers or Partners who supply to Civil or Defence Rolls-Royce Aerospace contracts/purchase orders.

Dear Supply Partner,

SABRe Edition 4.1 was issued in 2024, defining the Rolls-Royce specific Supplier Requirements that build on AS13100 and drive Safety and Quality performance throughout the Supply Chain. In response to changes in Regulation, user feedback, and Rolls-Royce's commitment to People and Product Safety, *SABRe Edition 4.1 Civil, Defence, and Electrical Aerospace* has been revised to *SABRe OE 4.2 Civil & Defence Aerospace*. Key changes include:

- **Whole document:** Wording simplification, removal of RR Electrical references, name change to SABRe Original Equipment to better differentiate from other SABRe versions e.g. MRO.
- **Approval Requirements:** Updates to certain supplier approval requirements.
- **Safety:** Reinforced Leadership commitment to People Safety, expanded Product Safety Training requirements, and added controls on usage of Artificial Intelligence.
- **Measurement & FAIR:** Explicit requirement to complete MSA before FAIR.
- **Contamination & Tooling:** Update to Tooling requirements (particularly for Castings), expanded contamination control requirements.
- **Audits & Concessions:** Updated Product Audit and Concession requirements for alignment with Rolls-Royce internal standards and defining Rolls-Royce requirements for AS13100A.
- **Process & Records:** Standardised CpK requirements for Civil & Defence, enhanced record retention requirements.

Action Required:

Suppliers and Partners are required to:

1. Review SABRe OE Revision 4.2 and complete an updated SABRe Self-Assessment.
2. Validate that an AS13100 Revision A Self-Assessment has been completed, and is available for review by Rolls-Royce upon request (reference AS13100A Clause 4.3.5).
3. Fully comply to SABRe OE Revision 4.2 by no later than 30th September 2026.

NTS Category:

Quality

Authorised by:

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