

# Notice to Suppliers



## Rolls-Royce Submarines Limited Approved Suppliers of RRP 62004: Action Required

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**Job Title:** Standards Engineer  
**Business Unit:** RRSL

**NTS Number:** NTS 649  
**Issue:** 1  
**Date:** April 2026

For the attention of Senior Quality Managers

### Scope/Applicability:

All Rolls-Royce Submarine (RRSL) suppliers who are approved to RRP 62004 - Control of Thermal Processing Equipment and Pyrometric Requirements

**Dear Supply Partner,**

### Introduction:

RRSL suppliers should be aware that RRP 62004 (*Control of Thermal Processing Equipment and Pyrometric Requirements*), RRMS 60050 (*Control of Metallic Material*) and RRMS 60051 (*Manufacturing Controls for Cast and Wrought Product*) are being updated. The following key changes have been made:

- RRMS 60050 and RRMS 60051 are being combined into RRMS 60050.
- RRMS 60051 is being retired, with some requirements from RRMS 60051 being moved across to RRP 62004.

As a result of these updates a risk of missing requirements was identified with respect to reading an old version of RRP 62004 alongside the latest version of RRMS 60050. Whilst there are numerous processes to prevent this occurrence (i.e. GS 3001 requirements/Data card approval) this NTS is required to instruct approved suppliers of RRP 62004 to both work to the latest version (v5.0) of RRP 62004, and to destroy previous versions (v4.0 and below) of RRP 62004 to fully remove this risk. This action was requested as an ALARP action via the Standards Approval Board.

### Action Required:

- Impacted suppliers should work to the latest version of RRP 62004 (version 5).
- In parallel, old copies of RRP 62004 (version 4 and lower) should be destroyed.

### NTS Category:

Engineering/Technical

### Authorised by:

Steve Layton (Head of Engineering Operations)