

# Notice to Suppliers



## Issuance of Guidance Documents on Contamination and Measurement

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**Job Title:** NDE Global Process Owner  
**Business Unit:** ET&S

**NTS Number:** NTS 639  
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For the attention of the Quality Manager:

**Scope/Applicability:** All Suppliers or Partners who supply products and/or services related to Rolls-Royce Original Equipment contracts/purchase orders.

**Dear Supply Partner,**

In conjunction with the Mandatory requirements within SABRe 4, Rolls-Royce provides guidance documents to support the supply chain in achieving compliance to requirements and to support the journey to Zero Defects. This NTS is to make you aware that the following guidance documents are now available on the Global Supplier Portal, under SABRe 4 *Forms Briefs and Guidance*.

- Surface Contamination Control Guidance
  - o *To support the Supply Chain with understanding of Contamination and compliance to the AS9100 8.5.4 requirement to manage contamination control as part of Preservation, and similar requirements in ISO17025.*
- MXG Series – Measurement Guidance:
  - o Ultrasonic Wall Thickness Measurement – *Controls and best practice*
  - o AS13100 & RM13003 MSA Requirements for Rolls-Royce - *Clarification on supplementary requirements for Measurement System Analysis (MSA)*
  - o Ra Surface Texture Measurement - *Guidance on equipment selection and best practice.*
  - o MSA on Computer Driven Measurement Systems
  - o Product Verification Planning - *Guidance for efficient and effective inspection planning.*
  - o MSA for Development Product
  - o Management of MSA outside of Acceptance Limits
  - o Verification Program Version Control
  - o Guide for Attribute Agreement Analysis (AAA) - *How to carry out an AAA MSA study.*

### Action Required:

Suppliers and Partners are recommended to:

- Review the guidance documents relevant to their scope of supply.

**NTS Category:**  
General Information

**Authorised by:**  
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Quality Capability Manager