

Notice to Suppliers



Changes to the Supplier Notice of Escape Process

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Business Unit: Aerospace Procurement

NTS Number: 630
Issue: 1
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For the attention of the Managing Director, Commercial Director and Quality Manager

Scope/Applicability:

All suppliers of products for Civil and Defence Aerospace engine programmes.

Dear Supplier Partner,

In NTS 574, we shared that Rolls-Royce Civil Aerospace had established containment and problem resolution teams to manage all non-conformance issues raised across the Civil Aerospace business, to both contain and investigate any non-conformance, including the management of Supplier Notices of Escape (NoE).

Following the reorganisation of the Rolls-Royce Procurement organisation, this NTS supersedes NTS 574 and expands the scope to include suppliers previously aligned to the Rolls-Royce Defence organisation. All Civil and Defence suppliers should now follow the instructions below.

Action Required:

Supplier Notices of Escape (ref SABRe 4.1 Clause 8.7) shall be submitted to the relevant central email inbox below:

- North American Based Suppliers: NASupplierEscapes@rolls-royce.com
 - *Note: this inbox is managed by Rolls-Royce employees who are US citizens, and is therefore export control compliant for data coming from a North America based supplier.*
- Rest of the World: quality.notification@rolls-royce.com
- The standard Notice of Escape template shall be used, which can be found at the following location:
 - *Global Supplier Portal > SABRe 4 > Civil and Defence Aerospace > Forms, Briefs & Guidance > 8.7 Control of Nonconforming Outputs > Notice of Escape Template.ppt*

Please cascade the content of this communication as appropriate. For any questions or further information please contact your Rolls-Royce Purchasing contact.

NTS Category:

Quality

Authorised by:

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