

Notice to Suppliers



RRSL Suppliers – GS3001 Issue 24 Launch

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Business Unit: RR Submarines Limited – Supply Chain

NTS Number: 585
Issue: 1
Date: 10 Oct 2023

For the attention of Submarine Supply Chain Quality Managers and Technical Leads

Scope/Applicability:

This notification is related to our Supplier Quality Management System requirements document GS3001 Issue 23 Addendum 2 and our intent to replace it with **GS3001 Issue 24**.

Introduction:

This notification is to inform you that we intend to update our Supplier Quality Management System requirements document to Issue 24. The aim of the update is to relax the quality requirements on our less important parts and strengthen the requirements on more important parts.

The new document, will be published in 3 parts (as detailed below):

- GS3001 – NP (Nuclear Products)
- GS3001 – SPP (Secondary Propulsion Products)
- GS3001 – QAP (Quality Assurance graded Products)

Update:

We previously informed you of our intention to publish GS3001 Issue 24 on 02/10/2023 which was provisional and dependent on the supply chain ballot phase of the programme. It has now been agreed that we will delay this release by a few weeks to allow for further consideration to be given to certain requirements which predominantly effect the Quality Assurance Graded Product (QAP) variant of the document.

The plan now is to release the full suite of documents on 31/10/2023.

Action Required:

- Suppliers are requested to continue to comply with GS3001 Issue 23 Addendum 2 until the 31/10/23
 - Note that the GS3001 Issue 23 Addendum 2 will continue to apply to any existing RRSL orders placed prior to 31/10/23 until those orders are fulfilled.
- RRSL ME-P's or ME(ESC) will continue to train our supplier technical and quality teams
- GS3001 Issue 24 will 'go live' on the 31/10/2023 and will apply to all new RRSL order placed on, or after this date.

Additional Support

The following training material is available to support the roll out:

- GS3001 – General Training
- GS3001 – Issue 23 Add2 – Issue 24 Gap Assessment
- GS3001 – Frequently Asked Questions
- Product Verification Awareness Training
- First of Type Training

If you have any further questions regarding roll out, please contact your R-R technical point of contact.

NTS Category:

Quality

Authorised by:

Rhydian Jones
RRSL - Head of Supply Chain Capability