

Notice to Suppliers



Update to AMS2750

Originator: Matt Regan
Job Title: Calibration Manager
Business Unit: Civil ME HQ

NTS Number: 551
Issue: 1
Date: 22 February 2022

For the attention of the Quality Manager

Scope/Applicability:

Applicable to all suppliers of calibration services to equipment subject to Heat Treatment specifications, RRP 54000 and AMS2750

Dear Supply Partner,

Introduction:

AMS2750 has been updated, resulting in differences in calibration service requirements between revisions E and F.

Rolls-Royce recognizes that with the revision F update, 3rd party pyrometry service provider companies shall be accredited to ISO/IEC 17025 from an ILAC (International Laboratory Accreditation Cooperation) recognised regional cooperation body for the scope of their calibration work on equipment under AMS2750 control.

Action Required:

As of June 2022, services provided to Rolls-Royce for calibration of equipment under AMS2750 control must be done so with accreditation to ISO/IEC 17025 from an ILAC (International Laboratory Accreditation Cooperation) recognised regional cooperation body.

NTS Category:

Engineering / Technical

Authorised by:

Fraser McIntosh

Head of Manufacturing Engineering