

Engineering Control Specification – RRES93000

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For the attention of Managing Director and Quality Manager.

Dear Sir or Madam,

Scope/Applicability:

All Suppliers and Partners who supply products or services related to Rolls-Royce Nuclear Submarines contracts or purchase orders.

Introduction:

Engineering Control Specification RRES93000 has been introduced by Rolls-Royce Submarines to simplify the engineering landscape and replace RRES92014, RRES92015, RRES92901, RRP62050 and RRP62900.

RRES93000 is a baseline engineering control specification that applies to mechanical components at the machining and assembly stage (not raw material). The requirements have not changed however duplication has been removed with the intent of making the specification easier to follow.

Cover sheets have been produced directing users to RRES93000 when a specification or product definition references any of the withdrawn specifications.

In addition, Cleanliness Acceptance Requirements RRQ63113 has been released containing the product-specific acceptance requirements, previously specified in RRES92014.

Where your organisation holds a Rolls-Royce Submarines Approval Certificate which references the withdrawn specifications, this will be updated during the ongoing periodic supplier surveillance audit activities.

Action Required:

On existing contracts and purchase orders, suppliers can continue to work to the previous standards i.e. RRES92014, RRES92015, RRES92901, RRP62050 and RRP62900 or the new RRES93000 standard (recommended). If you require copies of the withdrawn specifications please contact your Rolls-Royce Technical Authority. On new orders Suppliers shall adopt RRES93000 as stated on the definition.

NTS Category:

General Information / Communication

Authorised by:

Paula Adkins

Head of Quality Assurance
& Supplier Quality