

Notice to Suppliers



Civil Aerospace Process Minimum Standard

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Job Title: Chief of Manufacturing Engineering
Business Unit: Civil Aerospace

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For the attention of Managing Director and Quality Manager

Scope/Applicability: Civil Aerospace part 21G (Production) suppliers.

Dear Supply Partner,

Introduction:

This NTS is to formally communicate the Rolls-Royce Civil Aerospace Process Minimum Standard Policy, and is up-issued to clarify what is expected from our suppliers in support of this policy.

The policy is aligned to our requirements for process minimum standards in accordance with SABRe section 9.1.1.1 and 10.2, and supporting our Zero Concession Policy (NTS 552).

Process Minimum Standards, per SABRe Section 9.1.1.1 Monitoring and Measurement of the Manufacturing Process, has been developed in collaboration between Rolls-Royce specialists, process owners and key supply chain partners to establish minimum standards to ensure product quality. Teams have demonstrated in Rolls-Royce plants and suppliers that application of this approach has resulted in significant reduction in non-conformance and scrap.

Policy:

1. Process Minimum Standard Assessments for all applicable processes shall be completed no later than December 2023, with associated gap closure actions identified.
2. Achievement of applicable minimum standards no later than December 2024.
3. Where changes are made to either source or method, achievement of Process Minimum Standard will be a requirement of the MVA and or Source Change. From 1st January 2024 the status of the Process Minimum Standard Assessment(s) associated with the new source or method are to be declared by the supplier.
4. For any concessions submitted from 1st January 2024 the process causing the non-conformance and status of the associated Process Minimum Standard Assessment are to be declared by the supplier.
5. It is the responsibility of the 1st Tier to ensure all Sub-Tiers comply to this policy.

Action Required:

Please review the standards and guidance through SABRe 4 Section 9.1.1.1 forms and guidance, and conduct and declare assessments as required by this NTS.

NTS Category:

Engineering/Technical

Authorised by:

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