Notice to Suppliers



Release of Civil and Defence SABRe Edition 4 Version 1.0

NTS Number: 543 **Originator:** Robert Starcke

Job Title: Head of Supplier Quality Issue: 2

Business Unit: Civil and Defence Aerospace Date: 27 September 2021

For the attention of Managing Director and Quality Manager

Scope/Applicability:

This NTS applies to all Suppliers or Partners who supply to Civil and Defence Rolls-Royce Aerospace contracts / purchase orders. Issue 2 includes hyperlinks to applicable training within the 'Action Required' section.

Dear Supply Partner,

Introduction:

SABRe Edition 3 was issued in 2018 following the introduction of a variety of Aerospace Engine Supplier Quality (AESQ) standards and a formal and contextual alignment with AS9100.

Since then the AESQ Strategy Group has released AS13100 to consolidate and harmonise supply chain management system requirements.

SABRe Edition 4 has been developed to acknowledge and embed AS13100 as the body of Rolls-Royce's supplier requirements and to define the remaining Rolls-Royce specific supplier requirements (see Figure 1). A significant proportion of SABRe 3 requirements are now covered by AS13100.

Improvements in SABRe 4 include:

- Harmonisation with AESQ AS13100 and AS9145 across majority of requirements
- Introduction of supplier types and the respective allocation of applicable requirements
- Introduction of Cyber Security requirements
- Introduction of manufacturing process benchmarking tool

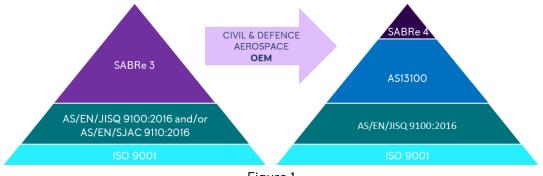
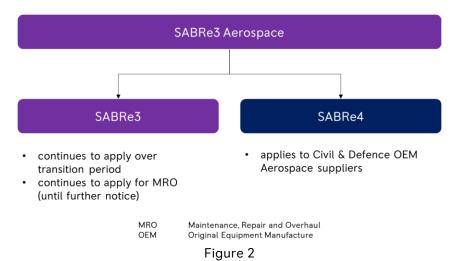


Figure 1

SABRe Edition 4 will be issued on the Rolls-Royce Global Supplier Portal (GSP) https://suppliers.rolls-royce.com on the 9th of August 2021.

As a result, for Aerospace the SABRe applicability is broken down as follows (Figure 2):



Action Required:

Rolls-Royce Aerospace OEM Suppliers and Partners are required to:

- Review Aerospace SABRe Edition 4 and AS13100 and feedback questions to the appropriate Supplier Management Team
- Use the updated SABRe 4 compliance self-assessment and the AS13100 compliance selfassessment to address any compliance gaps
- Complete required training to assist implementation and address compliance gaps for SABRe 4 and AS13100. SABRe 4 training is available and can be booked on website http://www.aerospacesuppliertraining.com/. AS13100 Training is available and can be booked on website https://www.sae.org/learn/content/pd532104
- Transition from SABRe Edition 3 to Aerospace SABRe Edition 4 by the 31st of December 2022

At this point in time no action is required for MRO suppliers. Please refer to NTS 539, which describes the approach for future update of the SABRe 3 requirements for MRO suppliers.

NTS Category:	Authorised by:
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