

Introduction of Rolls-Royce Global Specifications.

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For the attention of the Managing Director and Quality Manager

Dear Sir or Madam,

Scope/Applicability:

Suppliers engaged in Rolls-Royce aero-engine programmes and component definitions

Introduction:

Over a number of years R-R has been working to standardise its requirements across a variety of material , process and quality specifications in order to provide 'global specifications' for use within its supply chain .This has been in response to supplier engagement feedback to drive out regional variations and has been part of previous NTS (208 and 283).

To assist with existing supplier approval recognition , MLC 129 (INTERIM SUPPLIER APPROVAL READ-ACROSS LISTING FOR GLOBAL SPECIFICATIONS) was up-issued earlier this year and gives detailed information with respect to approval status and any actions required of suppliers .The aim throughout the programme has been to minimise the impact of such change , mainly altering specification structure rather than content or requirements.

We are now reaching the end of this programme of work and will be releasing more of these new global specifications (RRMS – Materials , RRP – Process , RRQ – Quality) onto our supplier portal as well as superseding a number of our legacy specifications (MSRR/EMS – Materials , RPS – Process , RQS – Quality).

Some legacy specifications will be maintained, as they are required for continued supply of product and will not be used for new design .Most legacy specifications will be superseded becoming a 'signpost', directing users to the new global specification.

Any issues and queries raised through the new specification system should , in the first instance , be raised with your technical point of contact at R-R.

Action Required:

- Suppliers are required to access and review for compliance MLC 129 and the new specifications via the following RR web link - <https://suppliers.rolls-royce.com/>
- The supplier will work to the requirements called out on the engineering definition.
- The supplier will continue to allow access to Rolls-Royce personnel or 3rd parties engaged in surveillance (site visits) as necessary.

NTS Category:

Engineering / Technical

Authorised by:

Name : Alan Partridge

Job title : Head of Materials Engineering

Please refer to the 'NTS Category' shown below and select an appropriate 'Authorisation' related to the category.

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