

Rolls-Royce Plc: Notification Requirements when delivering FAIR parts.

NTS Number: 253
Issue: 001
Date: 14 October 2008

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For the attention of the Managing Director and Quality Manager.

Dear Sir or Madam,

Scope & Applicability:

Suppliers in receipt of purchase orders covering the delivery of product(s) directly to Rolls-Royce plc who are not subject to FAIR clearance at source.

Introduction:

Rolls-Royce Plc are receiving an increasing number of deliveries, subject to FAI activity, which are put to stock without the correct level of Receipt Inspection being conducted.

It has been established that the 2 major causes for these occurrences are:

- Suppliers not informing the Rolls-Royce ME-P of an incoming FAIR.
It is a requirement of RR9000:SABRe: **First Article Inspection & Component Proving. Stage 1 Para 4.1** "Should a supplier initiate a FAIR (e.g. due to method change on an unclassified part), the supplier shall notify the relevant Rolls-Royce Product Technical Authority (i.e. ME-P, PTC) or equivalent prior to shipment."
- Suppliers informing the ME-P, but after the parts have been accepted into the RR Inventory management system.
Since the implementation of manifest collection, there has been a change to the Rolls-Royce inventory management system. Parts are accepted into stock at the point consignment labels are scanned, at the suppliers. If, at that point, the inspection level has not been set appropriately, the FAIR may not be processed by goods receipt inspection.

Action Required:

Ensure all relevant personnel within your company are aware of the requirement to notify Rolls-Royce ME-P of consignments subject to FAIR and receive acknowledgement of notification prior to delivery / collection.

Yours faithfully,
For Rolls-Royce plc.



Ted Milburn.
Purchasing Quality Manager - Defence Aerospace.

Authorised by:



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